M+2 REMOTE + SS2

80A

CONTENTS

TOOLS NEEDED

RIGHT DIAL
GO TO STEP 1

LEFT DIAL
GO TO STEP 40

1 RIGHT DIAL

2 RIGHT DIAL

3 RIGHT DIAL

4 RIGHT DIAL

5 RIGHT DIAL

6 RIGHT DIAL

7 RIGHT DIAL

8 RIGHT DIAL

9 RIGHT DIAL

10 RIGHT DIAL

11 RIGHT DIAL

12 RIGHT DIAL

13 RIGHT DIAL

14 RIGHT DIAL

15 RIGHT DIAL

16 RIGHT DIAL

17 RIGHT DIAL

18 RIGHT DIAL

19 RIGHT DIAL

20 RIGHT DIAL

21 RIGHT DIAL

22 RIGHT DIAL

2.5-5mm

5mm+

23 RIGHT DIAL

24 RIGHT DIAL

25 RIGHT DIAL

26 RIGHT DIAL

27 RIGHT DIAL

REPEAT STEP 26

28 RIGHT DIAL

29 RIGHT DIAL

30 RIGHT DIAL

31 RIGHT DIAL

STOP

GO TO STEP 33 IF INCORRECT

32 RIGHT DIAL

COMPLETE STEPS 1-5

34 RIGHT DIAL

35 RIGHT DIAL

36 RIGHT DIAL

37 RIGHT DIAL

38 RIGHT DIAL

39 RIGHT DIAL

RETURN TO STEP 15

LEFT DIAL

40 LEFT DIAL

41 LEFT DIAL

42 LEFT DIAL

43 LEFT DIAL

44 LEFT DIAL

45 LEFT DIAL

46 LEFT DIAL

47 LEFT DIAL

48 LEFT DIAL

49 LEFT DIAL

50 LEFT DIAL

51 LEFT DIAL

52 LEFT DIAL

53 LEFT DIAL

54 LEFT DIAL

55 LEFT DIAL

56 LEFT DIAL

57 LEFT DIAL

58 LEFT DIAL

59 LEFT DIAL

60 LEFT DIAL

2.5-5mm

5mm+

61 LEFT DIAL

62 LEFT DIAL

63 LEFT DIAL

64 LEFT DIAL

65 LEFT DIAL

REPEAT STEP 64

66 LEFT DIAL

67 LEFT DIAL

68 LEFT DIAL

STOP

GO TO STEP A7 IF INCORRECT

69 LEFT DIAL

70 LEFT DIAL

71 LEFT DIAL

COMPLETE STEPS 40-44

72 LEFT DIAL

73 LEFT DIAL

74 LEFT DIAL

RETURN TO STEP 33